

Amendments to the Claims:

Please cancel claims 4-5, 9-10, 22 and 23 without prejudice. The applicant expressly reserves the right to pursue the subject matter of these claims in a continuing application.

Claims 1-3 are cancelled.

Please cancel claims 4-5, without prejudice to the subject matter therein.

Claims 6-8 are cancelled.

Please cancel claims 9-10, without prejudice to the subject matter therein.

Claim 11 is cancelled.

12. (Twice and presently amended)

A process for manufacturing clamping devices, comprising the acts of:

extruding a length of plastic with hollow chamber profiles to form a multiplicity of clamping devices;

stamping predetermined breaking points into said length of extruded plastic;

after the extrusion step, applying a biasing force said force generated in a calibration zone which causes a set of grip jaws of said clamping devices to lie adjacent to each other;
and

The process as recited in claim 9 further comprising the step of

severing the clamping devices from said extruded length in desired widths;

Claims 13-21 are cancelled.

Please cancel claims 22-23, without prejudice to the subject matter therein.

Claims 24-29 are cancelled.

Please cancel claim 30, without prejudice to the subject matter therein.

Claims 31-32 are cancelled.

33. (New) The process for manufacturing clamping devices as recited in claim 12, wherein said biasing force is generated by spreading apart a pincer portion of said clamping devices.

Attorney Docket No. 59162-8005.US01

FI 34. (New) The process for manufacturing clamping devices as recited in claim 12, wherein said biasing force is generated by pressing half-profiles of said clamping devices.

35. (New) The process for manufacturing as recited in claim 12, wherein latching profiles which fit into each other are extruded to form a snap connection between half-profiles in a transition area.
